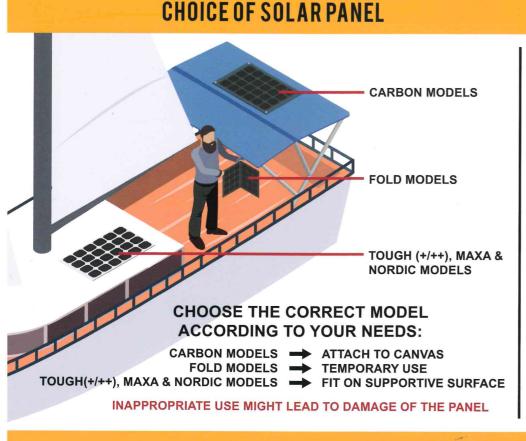


SAFETY CARD FIRST

GENERAL CARE





DO NOT BEND (EXCEPT FOR FITTING)



DO NOT PIERCE, CUT OR SEW THROUGH THE SOLAR PANEL



NEVER ALLOW ANY KIND OF BENDING OR REPETITIVE MOTIONS BY WIND OR SIMILAR



DO NOT INSTALL SOLAR PANELS UNDER GLASS WINDOWS, ROPES OR ANYTHING THAT MAY CAUSE PERMANENT PARTIAL SHADOW, AS IT CAN CAUSE CELL DAMAGE

ALWAYS TEST YOUR SOLAR PANEL UPON DELIVERY BEFORE FITTING

DELIVERY TESTING



THE TEST IS ONLY
VALID IF INCLUDING
ALL PRECONDITIONS:
A) MIDDAY
B) NO CLOUDS
C) NO SHADOWS
D) ONLY MULTIMETER
CONNECTED

FOR MORE INFORMATION ON TESTING, PLEASE READ THE FAQ ON OUR WEBSITE

FITTING OF A SOLAR PANEL

ALLOW FOR THE NATURAL HEAT EXPANSION



LEAVE ≥3MM AROUND ALL EDGES
OR ≥5MM IF USING "MARINE CAULKING"
IN BETWEEN PANELS

MAX RECOMMENDED BENDING

ANY CURVATURE IS PREFERRED OPPOSITE TO THE CUTS IN THE CELLS TO MAXIMIZE THE LIFESPAN





PLEASE CONTACT US IF YOU ARE UNSURE ABOUT YOUR CURVATURES

DO NOT PLACE IT ON







DOUBLE CURVATURE



EDGES



DEPRESSIONS

CHOOSE A HARD AND EVEN SOLID SURFACE TO MOUNT THE SOLAR PANEL UPON

RECOMMENDED



FULL SIZE 3M ADHESIVE
IS INCLUDED WITH
TOUGH+/TOUGH++



DOUBLE SIDE ADHESIVE SHEETS (MUST BE FULL SIZE)



UV-PROOF SILICONE

NOT RECOMMENDED



NEVER USE STIFF OR HIGH TENSILE GLUE



PARTIAL TAPE INTALLATIONS
DOUBLE SIDE ADHESIVE
MUST BE FULL SIZE



VELCRO INSTALLATIONS
FLUSH PANELS MUST BE
PERMANENTLY ATTACHED

SCREWS

- ONLY MODELS WITH PREMADE HOLES
- USE SCREWS WITH LESSER DIAMETER
- WASHERS MUST MOVE FREELY
- DO NOT OVERTIGHTEN
- DO NOT COMBINE SCREWS AND GLUE, CHOOSE ONE METHOD

BEFORE FITTING

EVEN OUT ANY TYPE OF DEPRESSIONS/CRACKS OR ANY PRE-EXISTING ANTI-SLIP PROFILE

EVEN OUT ANY
HEIGH DIFFERENCE
EVEN IF IT IS
1MM OR LESS





FIX THE SURFACE AND LET IT DRY BEFORE THE NEXT STEPS

1. USE A VERY LIMITED AMOUNT OF SILICONE APPLIED IN AN X ON THE BACK AND AROUND THE CABLE PROTECTION. (SIKAFLEX MIGHT ALSO BE USED FOR THIS PART)



2. ONLY SILICONE MIGHT BE USED ALONG THE EDGES NEVER USE SIKAFLEX ALONG THE EDGES

ATTENTION: MAX KIT STRING WIDTH IS 3MM



3. IF CURVING CABLES THROUGH A HOLE, USE SILICONE AROUND THE CABLE CONNECTION AND AROUND THE HOLE*



4. OPTIONAL: USE SILICONE
(NO SIKAFLEX) ALONG
ALL EDGES & CABLE

NEVER LEAVE THE CABLE UNFIXED



FLUSH PANELS MUST BE
PERMANENTLY ATTACHED TO
A HARD AND EVEN SURFACE

SOLAR PANELS WILL BE PERMANENTLY DAMAGED IF MOVED AFTER FITTING!

IF USING SEVERAL PANELS ON ONE CONTROLLER A CONNECTION IN PARALLEL WILL RESULT IN THE BEST OUTPUT AND LIFE EXPECTANCY



FOR 24V & 48V SYSTEMS IT IS COMMON TO PUT THE SOLAR PANELS IN SERIES BUT WE RECOMMEND THE USE OF A "BOOST" CHARGE CONTROLLER WHICH ALLOWS A PARALLEL INSTALLATION

IF CONSIDERING A SERIAL INSTALLATION
CONSULT THE MANUAL FAQ ON
WWW.SUNBEAMSYSTEM.COM